

Contagiously Innovative

Shri Ramdeobaba College of Engineering and Management Center for Invention Innovation incubation & Training RCOEM-TATA-CIIIT, Nagpur Integrated Advanced Manufacturing Center of Excellence



TATA

Manufacturing Execution System (MES)

Technical Specifications:

Make: Manufacturing Execution System (MES)



- Workstation- HPZ240
- CPU HP Single Unit (Tower) Packaging
- HP Z240 TWR 400W 92 percent eff. Chassis
- Operating System -Windows 10 Pro 64-bit
- Operating System Load to PCIe
- Processor Intel Core i7-6700 3.4 8M 4C TWR CPU
- RAM 8GB DDR4-2133 nECC (1x8GB) RAM,
- Graphics Card NVIDIA Quadro K420 2GB 1st GFX,
- Hard Drive HP Z Turbo-Drive G2 256GB TLC PCIe 1stSSD Keyboard - HP USB Keyboard INDIA
- Monitor Z22N Narrow Bezel IPS Display
- Additional Monitor Z 22N Narrow Bezel IPS Display

Allen Bradley PLC of Compact Logic L16-ER **Buonfiglio Motor and Cables,** PLC integration Rittal IP-65 panels-AB-L16 ER **Buffer modules 3** Tier lamps **Hooter and Andon scheme** Pick to light sensor integration Pick to light Racks with bin system 6 Nodes Pick to Light sensor: K50APFF100GREQ-50 E series Banner K50 Pick to Light cables Banner MQDC1-506 **Tower Light Banner TL50GYRA Station Tube lights and PC Stands Mechanical Components for Assembly** Factory Magix software by TTL **Desktop-Label Printer Zebra GT800:**

Conveyor (12m) with PLC

Emergency Stop & Authorization Box

Resolution 203 dpi/8 dots per mm, Memory 8 MB Flash, 8 MB SDRAM, Print Speed 5"/127 mm per second, and Zebra Solutions Software.

Warranty - HP 5/5/5 Warranty SING





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